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The Synthesis of Hybrid Materials by the Blending of Polyhedral Oligosilsesquioxanes into Organic Polymers

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Hybrid Organic/Inorganic Blends

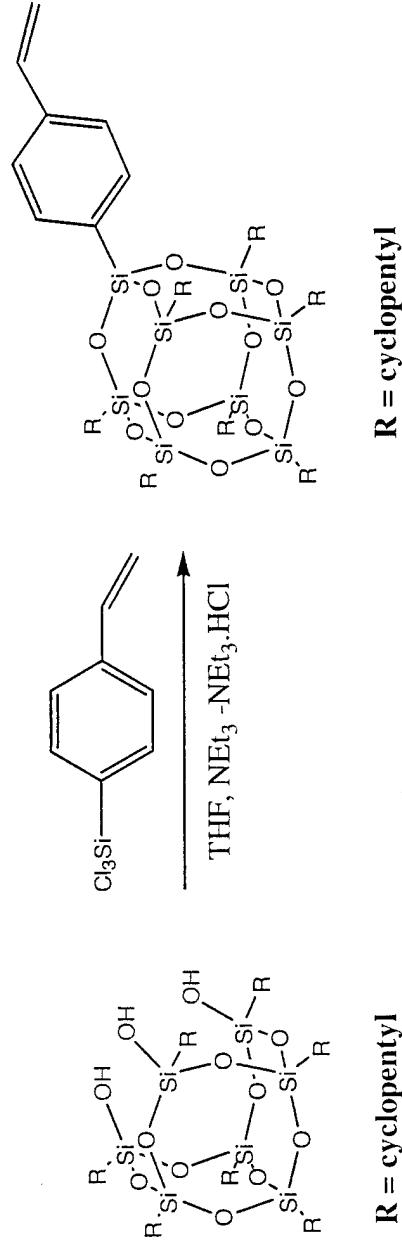
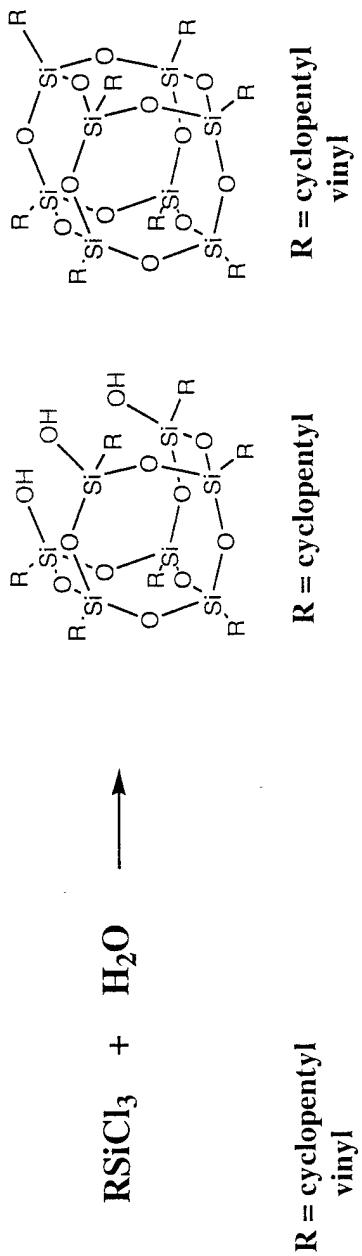
- GOAL: To study the interaction and solubility of Polyhedral Oligosilsesquioxane (POSS) molecules containing various organic side groups with the polymer matrix
- Polystyrene was chosen since it is readily available and can easily be solvent cast with the POSS molecules for TEM studies



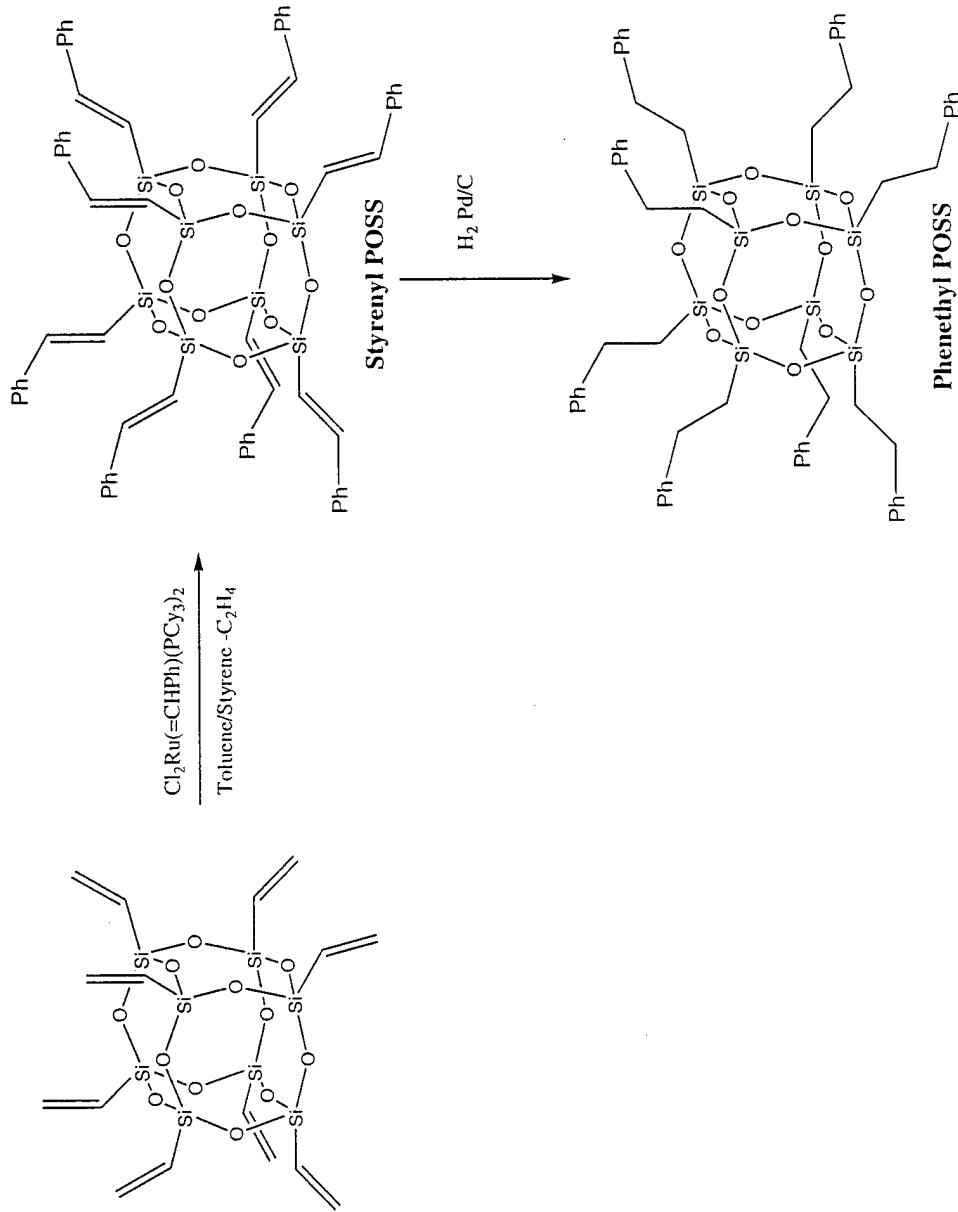
Why USE Blendables?

- Easier to tailor the organic side groups of the POSS molecule to give a polymer-soluble species
- Simple blending techniques can be used instead of copolymerization with reactive POSS monomers
- Potential Drop-in molecular modifier without requiring expensive replacement of processing equipment

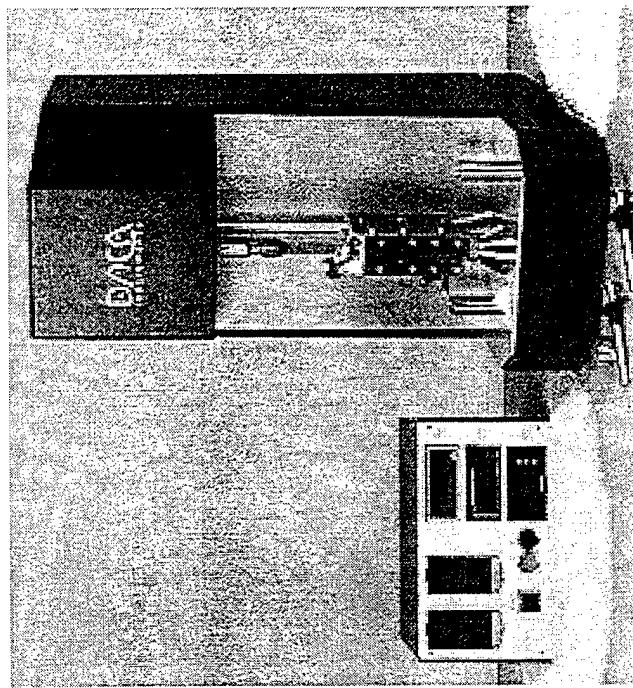
POSS = Polyhedral Oligomeric Silsesquioxane General Synthesis



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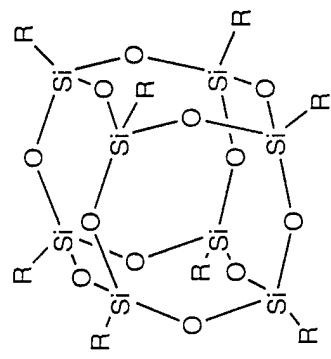
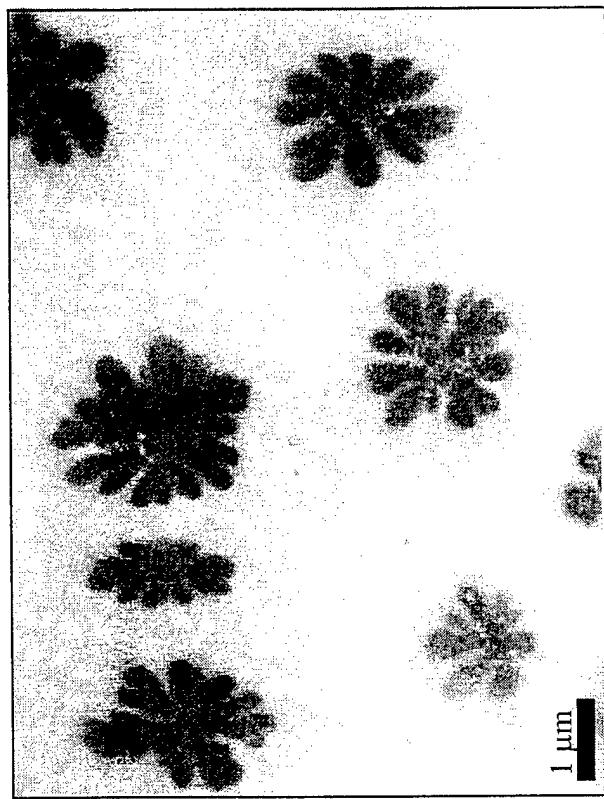
Preparation of Styrene-POSS Blends



- TEM Method
- Dissolve the Styrene and POSS in THF
 - Cast very thin film by slow solvent evaporation
- Traditional Processing
 - Place Polystyrene in Extruder
 - Add POSS
 - Blend 2-5 Minutes

POSS Blends - Crystal Formation

50 wt % Cp_8T_8 in 2 million mol. wt. Polystyrene



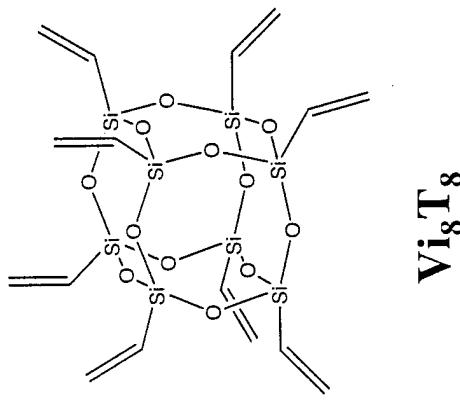
R = cyclopentyl

Cp_8T_8

TEM image clearly shows formation of immiscible POSS crystallites (20-50k molecules)

POSS Blends - Crystal Formation

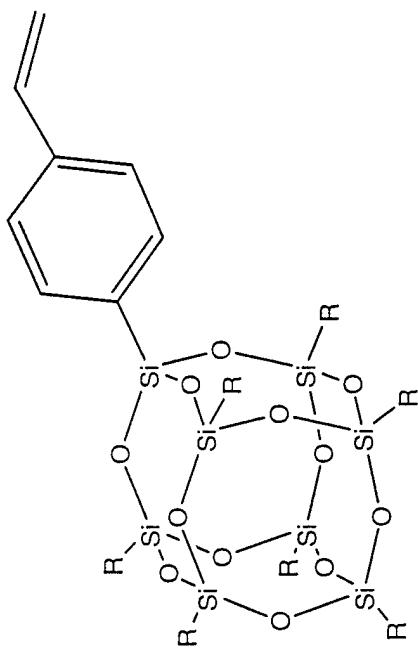
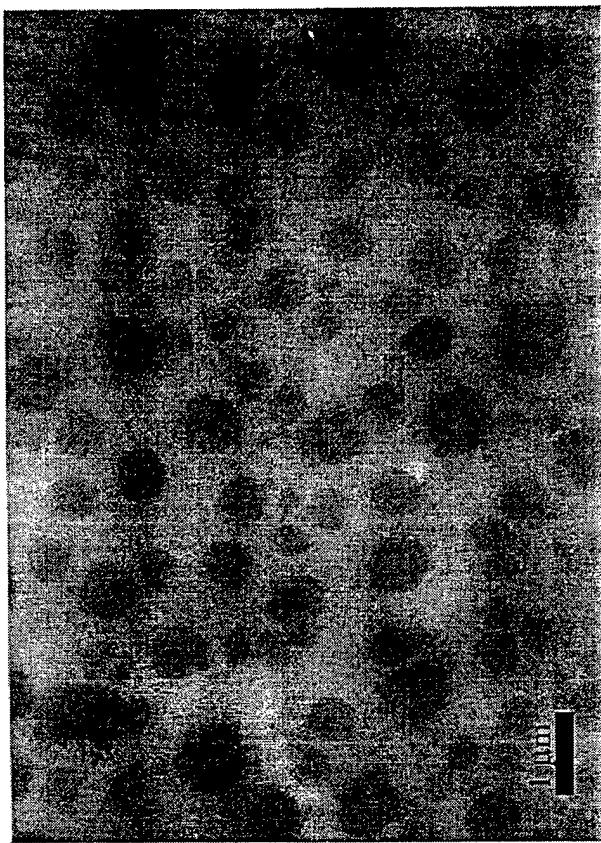
50 wt % Vi_8T_8 in 2 million mol. wt. Polystyrene



TEM image clearly shows immiscibility in polymer system

POSS Blends - Increased Solubility

50 wt % $\text{Cp}_7\text{T}_8\text{Styryl}$ in 2 million mol. wt. Polystyrene

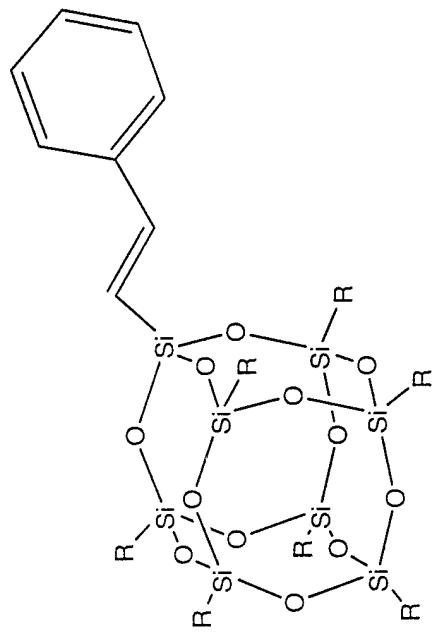
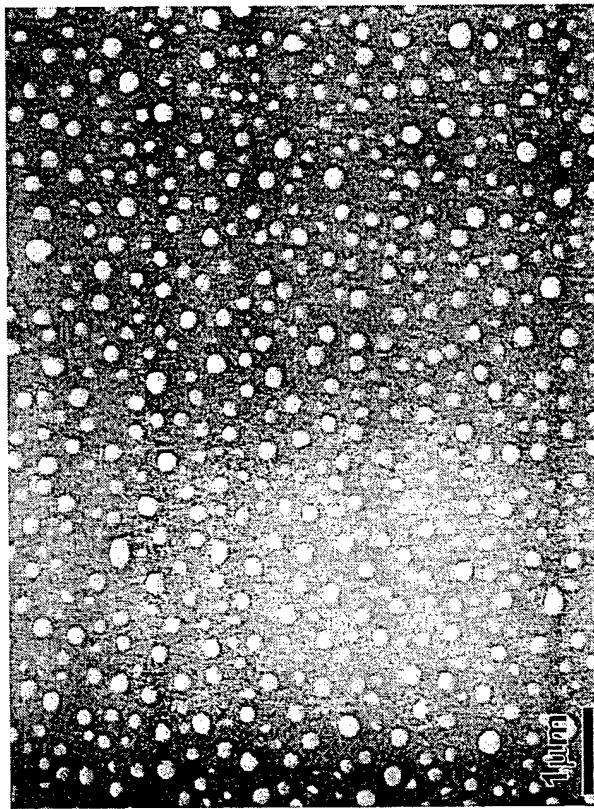


R = cyclopentyl

TEM image shows significant decrease in size of crystallites

POSS Blends - Miscibility

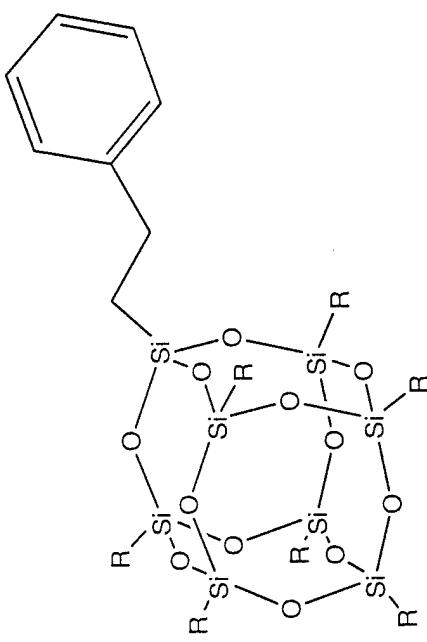
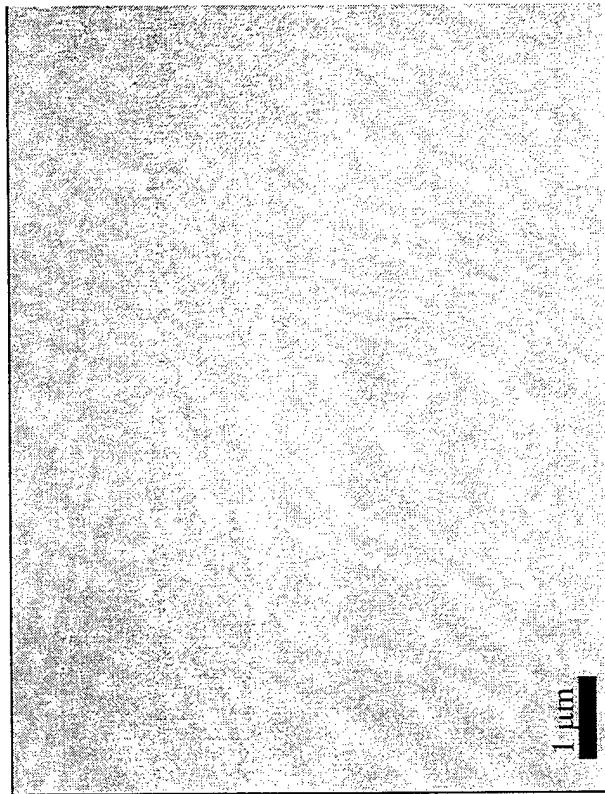
50 wt % Styrenyl₈T₈ in 2 million mol. wt. Polystyrene



- White domains represent pure polystyrene (process issue)
- Grey domains represent miscible POSS/polystyrene
- Black dots are POSS crystallites (<100 POSS molecules)
- 30% increase in surface hardness of the material

POSS Blends - Miscibility

50 wt % Phenethyl₈T₈ in 2 million mol. wt. Polystyrene



- Demonstrated Complete Miscibility!!
- Grey domains represent miscible POSS/polystyrene
- Black dots are POSS crystallites (<100 POSS molecules)



Conclusions

- The organic side groups on the POSS molecule are extremely important in determining the solubility of the POSS in polystyrene
- The addition of the more soluble styrenyl POSS into styrene leads to an increase in surface hardness without adversely affecting polymer properties
- POSS can be thought of as functionalized silicas with the side groups acting as solubility enhancers



Acknowledgements

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